

## CONGRATULATIONS ON THE PURCHASE OF YOUR DES SOL PRODUCT.

Part Number : DSJRR-G4  
Part Description : Des Sol Roof Rack GEN4 (2018 - Current)  
Vehicle : Suzuki Jimny 2018 – Current

### WARNING

**NOTE THE FOLLOWING:**

- THIS PRODUCT MUST BE INSTALLED EXACTLY AS PER THE FITTING INSTRUCTIONS BELOW AND ONLY THE HARDWARE SUPPLIED WITH THIS PACK IS TO BE USED
- IN THE EVENT OF DAMAGE TO THE ROOF RACK, CONTACT YOUR NEAREST DES SOL SUPPLIER – REPAIRS OR MODIFICATIONS MUST NOT BE ATTEMPTED ON THE ROOF RACK
- THIS PRODUCT AND MOUNTING COMPONENTS MUST NOT BE MODIFIED IN ANY WAY
- DO NOT REMOVE LABELS FROM THIS PRODUCT

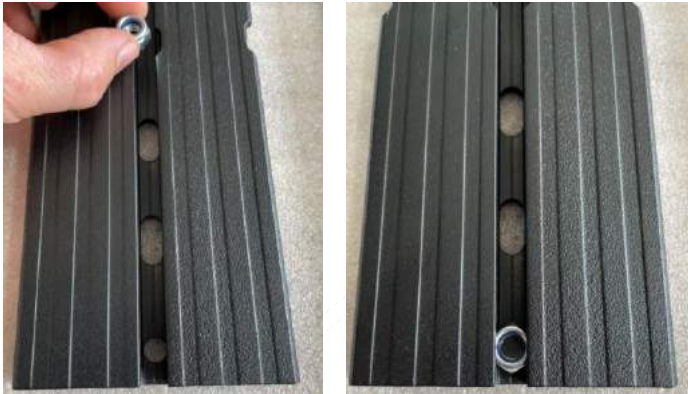
Tools required for installation:

1. No.4 & No.5 Allen Key

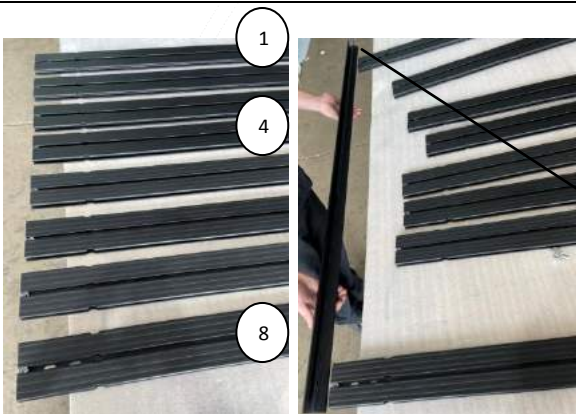
## ITEMS CONTAINED IN THIS KIT

<b>Main Components</b>	3 x Mounting Slats 5 x Standard Slats 1x Nose Cone 2 x Main Rails (1 LHS, 1 RHS)
<b>Mounting Components</b>	6 x Mounting Brackets 6 x Mounting Bracket Clamps
<b>Fastener Pack</b>	34 x M8x20 SS Button Head Cap screws 34 x M8 SS Flat Washer 6 x M8 SS Spring Washer 28 x M8 Nylock Nuts 4 x M6x10 SS Button Head Cap Screws 4 x M6 SS Flat Washer 4 x M6 SS Spring Washer 2 x End Caps (1 LHS, 1 RHS) 1 x Des Sol Key ring/28mm Setting Spacer

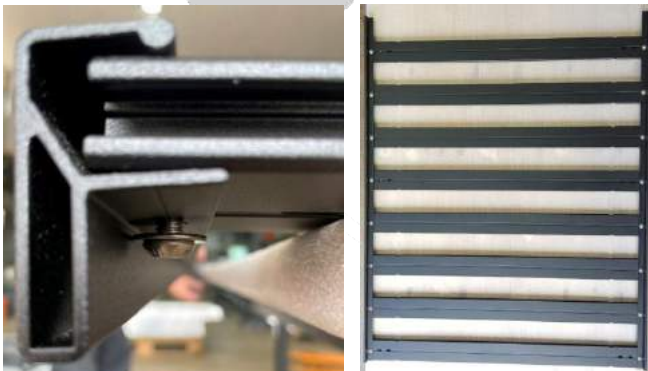
## PRE ASSEMBLY:



1. Prepare all 8 slats by inserting 2 X M8 nuts in to the middle slot with the Blue Nylon portion of the nut facing away from the slat.
2. Slide the nut to the holes on the end of each slat



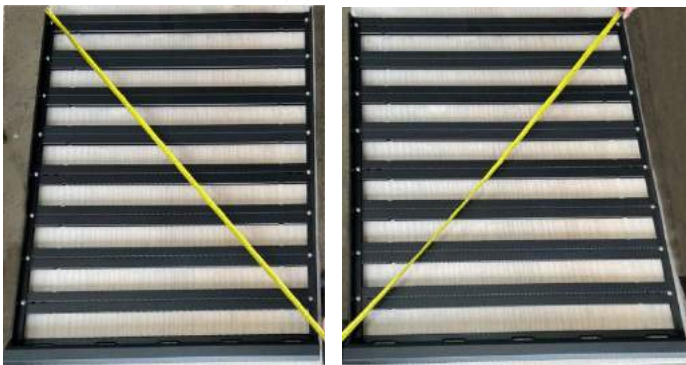
3. Line up the slats. Slat number 1, 4 and 8 being the Mounting Slats – See image 1. These mounting slats have two slots on either end
4. Slide the first and last slats in to the rail.
  - Slat one is the front of the roof rack
  - The front of the rails have two holes in them – see image 3



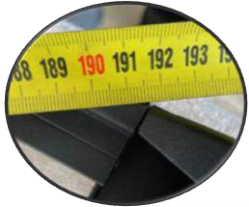
5. Insert the M8 x 20 Button Head with a flat washer into the two slats – Do not tighten completely
6. Insert the remainder of the slats into the rail (as per line 3) and repeat for the opposite side
7. Flip the roof rack upside down



8. Insert the nose cone into the rails and evenly shift it into place



9. Nip the bolts in the first and last slat of ONE side of the roof rack
10. Measure from one corner to the opposite corner and adjust the main rail up and down till you have a reading of 1916mm from corner to corner – Your roof rack will now be square
11. Nip all the bolts and recheck.
12. Tighten all the bolts M8 bolts to 25Nm



13. Insert the M6 x 10 nose cone bolts with a flat washer and spring washer and torque to 6Nm



14. Insert 4 M8 Nylock nuts in to Slats 1, 4 and 8 in the same orientation as mentioned in line.1
15. Slide two of the M8 Nylock nuts to the slots
16. Mount the bracket with 2 M8 x 20 Button head cap screws and flat washer and nip them.



17. Use the Spacer plate provided to space the mounting bracket on the Slat.
18. The mounting brackets on Slats 1 and 4 use the 20mm spacer - tighten and torque bolts to 25Nm
19. For the mounting bracket on Slat 8 use the 28mm spacer - tighten and torque bolts to 25Nm



20. Fit the roof rack on to the vehicle and line up the mounting bracket on slat 4 with the B-Pillar so that the front of the bracket is in line with the door crease.
21. Fit the Mounting Bracket Clamp so it cradles the Gutter and insert the M8 x 20 button head bolt with a flat washer and spring washer.
22. Ensure that the roof rack is in the centre of the vehicle and Nip each Mounting Bracket clamp
23. Torque each Mounting Bracket clamp to 7.5Nm
24. Insert end caps to finish off the installation.